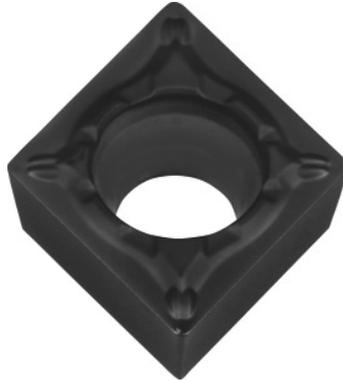


**Garant**

**Indexable insert for turning CC.T 120404, for finish machining, Grade: HB7415-1**

**Order data**

Order number	260064 HB7415-1
GTIN	4062406749576
Item class	21G

**Technical description**

Corner radius	0.4 mm
Tolerance	M
Chip breaker	TIS
Cutting speed $v_c$ main application	50 - 110 m/min
Grade	HB7415-1
Feed $f$	0.05 - 0.3 mm/rev.
Secondary application	M
Finishing/roughing assignment	Finishing
Main application	S
ISO code indexable insert	CCMT 120404

Tool material	Carbide
Cutting conditions	continuous
Cutting depth $a_p$	0.2 - 1.5 mm
Number of changes/inserts	2
Type of product	Indexable insert for turning